



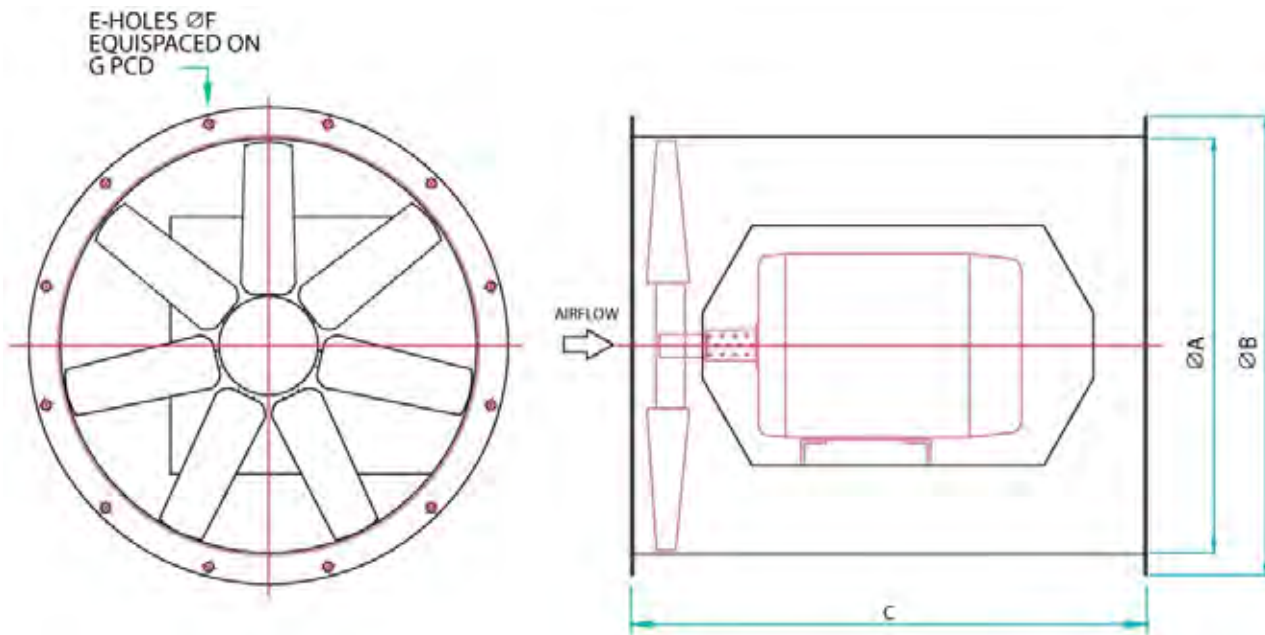
## Biflow B-CYL & B-CON Installation and Maintenance Instructions

**THESE INSTRUCTIONS MUST BE READ FULLY BEFORE  
COMMENCING INSTALLATION**

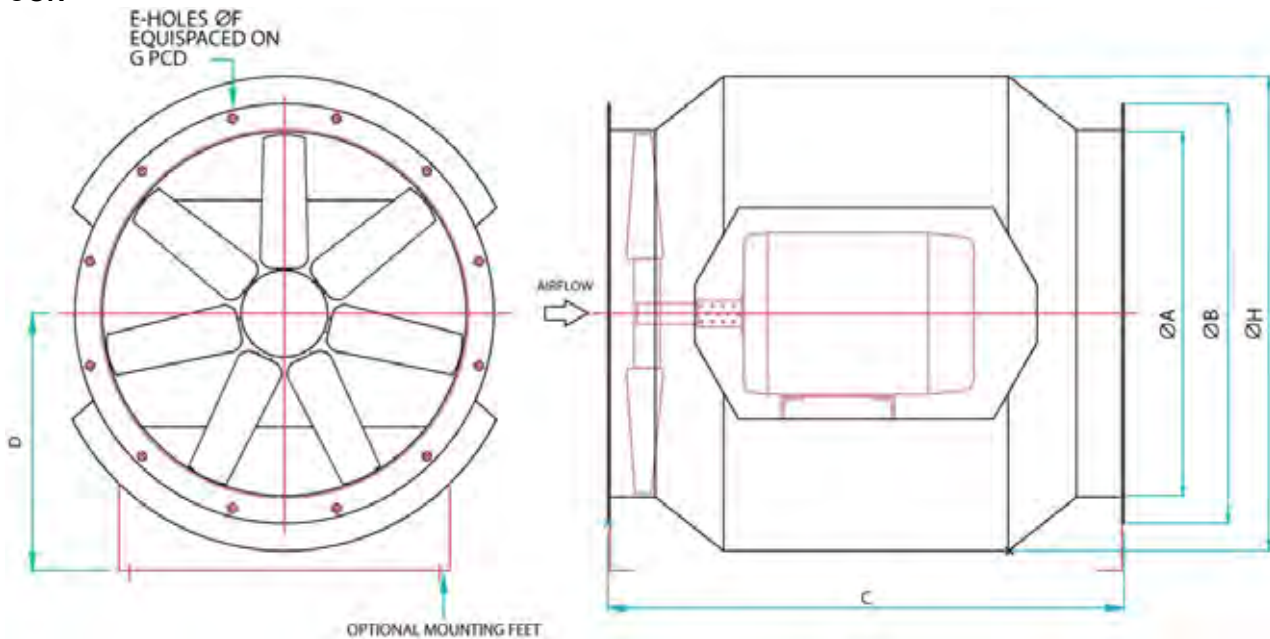
Code	Motor Frame	A	B	C	E	F	G	Weight kg
B400-CYL	71/80	400	475	450	8	12	450	27/32
B500-CYL	71/80	500	585	450	12	12	560	41/45
B500-CYL	90	500	585	570	12	12	560	56
B560-CYL	71/80	560	645	450	12	12	620	48/52
B560-CYL	90/100/112	560	645	570	12	12	620	63/70/78
B630-CYL	80	630	715	450	12	12	690	59
B630-CYL	90/100/112	630	715	570	12	12	690	72/78/86
B710-CYL	90/100/112	710	795	570	16	12	770	74/81/91
B800-CYL	90/100/112	800	885	570	16	12	860	80/86/96
B800-CYL	132	800	885	710	16	12	860	134
B900-CYL	112	900	1000	570	16	15	970	134
B900-CYL	132	900	1000	710	16	15	970	175
B1000-CYL	132	1000	1100	790	16	15	1070	196
B1000-CYL	160	1000	1100	840	16	15	1070	287
B1250-CYL	160	1250	1350	840	20	15	1320	326
B1250-CYL	180	1250	1350	1000	20	15	1320	491

Code	Motor Frame	A	B	C	D	E	F	G	H	Weight kg
B250-CON	63/71	250	325	460	220	8	10	299	400	23
B315-CON	63/71/80	315	380	500	250	8	10	355	460	30
B400-CON	80/90	400	485	650	305	8	12	450	570	49
B500-CON	100/112	500	585	710	370	12	12	560	700	86
B560-CON	112	560	645	710	420	12	12	620	815	81
B560-CON	132	560	645	790	420	12	12	620	815	102
B630-CON	132	630	715	790	460	12	12	690	885	107

## B-CYL



## B-CON



## 1.0 GENERAL

- 1.1 It is important these Installation and Maintenance Instructions are fully adhered to.
- 1.2 Full details of the unit supplied are shown on the product nameplate. If in doubt about any detail contact Elta Fans Ltd or its agents for clarification.
- 1.3 All electrical installation must be carried out by suitably qualified and competent personnel in accordance with all current statutory requirements.
- 1.4 These instructions cover only the Elta Fans Ltd product and do not include the supply or installation of any safety equipment that may be required e.g. adequate guarding or protection from rotating parts and proper electrical isolation.
- 1.5 Any declarations made by Elta Fans Ltd about product installation and safety, are dependant on the fan equipment being used within installations which themselves meet the requirements of the relevant Standards and Directives of your region.

- 1.6 The fan is designed for use in an ambient temperature of -20°C up to +200°C internally in the air stream, -20°C up to +54°C externally at the motor and up to 95% relative humidity (with B-CON models also available up to +250°C internally in the air stream). The fan is not suitable for corrosive or explosive atmospheres.
- 1.7 The installer should provide easy access to the fan to facilitate future maintenance.
- 1.8 The installer should ensure the fan is adequately supported.
- 1.9 This product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the product by a person responsible for their safety. Children should be supervised to ensure that they do not play with the product.

## 2.0 INSTALLATION

**WARNING – The fan must be isolated from the power supply during installation and maintenance. The fan must be earthed in accordance with the local regulations.**

- 2.1 Upon receipt, the fan equipment should be visually inspected to check for any damage. Ensure that the impeller is free to rotate.
- 2.2 If there are any queries concerning the fan equipment, Elta Fans Ltd should be contacted prior to the installation.
- 2.3 The fan must be securely mounted in the desired position to suit the application.  
The fan can be mounted at any angle. The motor tunnel must not be obstructed to allow for adequate motor cooling.  
The B – CYL with single entry motor tunnel must be mounted with the tunnel opening vertically upwards or horizontal to ensure adequate motor cooling.
- 2.4 Check the details on the motor rating plate to ensure that the correct power supply (voltage, frequency and phase) is available.  
An incorrect power supply will lead to permanent damage to the fan motor.
- 2.5 Refer to the appropriate wiring diagram. Ensure that all earth connections are made.
- 2.6 Means for electrical disconnection must be incorporated in the wiring installation in accordance with the relevant wiring and electrical regulations.
- 2.7 Precaution must be taken to locate the exhaust discharge terminal so as to avoid the backflow of gases into the room from the open flue of gas or other fuel burning appliances.

## 3.0 START-UP

- 3.1 Before power is supplied to the unit, check that the wiring is correct as per the fan connection diagram.
- 3.2 At initial start-up, check that impeller rotation and airflow direction is correct.
- 3.3 Check that the motor amperage draw does not exceed the nameplate rating.

## 4.0 FAN MAINTENANCE

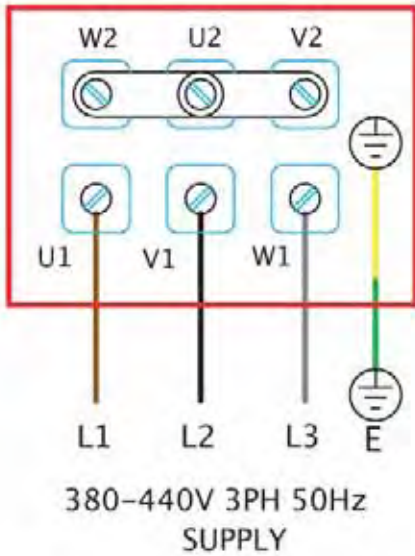
- 4.1 Inspection of the fan at least once every 12 months is recommended to ensure that the motor, fan blades, and supporting guards, are clean. Any build up of dust and deposits on the blades or guards should be removed using a non-abrasive cleaner.
- 4.2 All fastenings should be checked for tightness. In addition, all rotating items should be checked.
- 4.3 Bearings are of the 'sealed for life' type and will not need a detailed inspection.

**WARNING – Fuses/circuit breakers are used to provide short circuit protection only. A starter panel with overload protection should be used to protect the motor.**

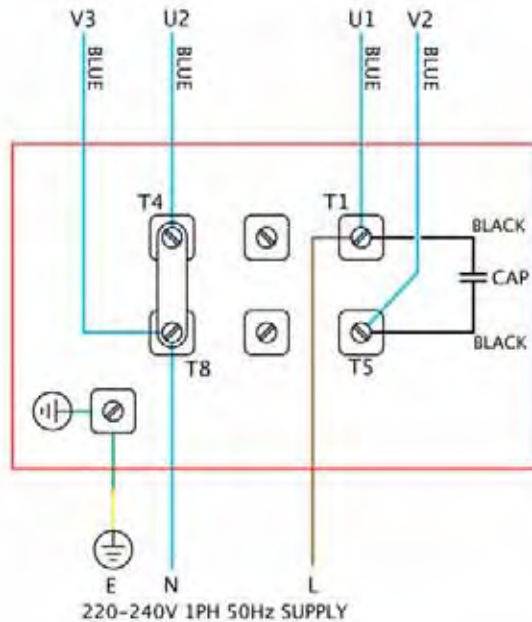
**Only a suitably qualified and competent person may carry out maintenance after the electrical supply has been isolated.**

## WIRING

### FIXED SPEED CONNECTION STAR CONNECTION



### FIXED SPEED CONNECTION



## GUARANTEE

Elta Fans Ltd will, free of charge, within a period of 1 year from the date of despatch from their works, repair or at its option replace any goods which are proved to have defects as a result of defective materials or workmanship. The goods MUST be returned to Elta Fans Ltd carriage paid for examination.

### Elta Fans Ltd

17 Barnes Wallis Road  
Segensworth East Industrial Estate  
Fareham, Hampshire, PO15 5ST, United Kingdom

**Visit:** [eltafans.com](http://eltafans.com)

**e-mail:** [mailbox@eltafans.co.uk](mailto:mailbox@eltafans.co.uk)

**Applied Technology:** **Tel:** +44(0) 1489 566500

**Fax:** +44(0) 1489 566555

**Building Services:** **Tel:** +44(0) 1384 275800

**Fax:** +44(0) 1384 275810

**Export:** **Tel:** +44(0) 1489 566500

**Fax:** +44(0) 1489 566555